

Work Order ID 164836

Tuesday, August 01, 2017 2:47:49 PM

164836

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Item ID: D3116-5-0680 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Seal-68"
 Start Date: 8/1/2017 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 8/2/2017 Req'd Qty: 1.00 ***1*** Customer:

Reference:

Approvals: Process Plan: DAS 21 Date: AUG 01 2017 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3116	Rev A

100		0.00
100	Small Fab	
Packaging	Memo	0.00
Packaging	Cut as per dwg D3116	

AUG 01 2017

DAS
6
9-89

110		0.00
110	QC5- Inspect part completeness to step on W/O	
QC	Memo	0.00
Quality Control		

AUG 01 2017

DAS
38
9-89

120		0.00
120	Identify as per dwg & Stock Location: <u>Sold</u>	
Packaging	Memo	0.00
Packaging		

AUG 01 2017

D,
DAS
6
9-89

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Item ID: D3116-5-0680

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Seal-68"

Start Date: 8/1/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/2/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

AUG 01 2017

QC

Memo

0.00

DAS
21
9-89

Quality Control

DAS
21
9-89

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Picklist Print

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Work Order ID: 164836

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Parent Item: D3116-5-0680

D3116-5-0680

Parent Item Name: Seal-68"

Start Date: 8/1/2017

Required Date: 8/2/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP A02.05.15New IssueNG
revA DD verf:EC

IPP Rev:B 10.11.02 as per

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3116-5		Manufactured	No			110	f	9.0400	5.66	5.66			

D3116-5

Seal (\$ per foot)

Location

Loc Qty

Loc Code

ST430A

9.04

150606

9.04

AUG 01 2017

DAS
6
9.00



DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3116	REV. A SHEET 1 OF 1
DATE 02.04.15		TITLE SEAL	SCALE NTS
A	02.04.15	NEW ISSUE	



D3116-1-XXXX SEAL (REPLACES P/N 110-004-2)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-1-0875

10" LONG = D3116-1-0100

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

P/N: 110-004-2 SEAL

COLOR: BLACK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 164836-1
17-08-01



D3116-3-XXXX SEAL (REPLACES P/N 110-160-1)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-3-0875

10" LONG = D3116-3-0100

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

P/N: 110-160-1 SEAL

COLOR: WHITE



D3116-5-XXXX SEAL (REPLACES P/N 110-031-4 & 110-031-2)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-5-0875

10" LONG = D3116-5-0100

POSSIBLE SUPPLIER: AERO PRODUCTS COMPONENT SERVICES

P/N: 110-031-4 SEAL, BLACK



D3116-7-XXXX SEAL (REPLACES P/N ZX2054)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-7-0875

10" LONG = D3116-7-0100

POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER

P/N: ZX2054 SEAL



D3116-9-XXXX SEAL (REPLACES P/N ZX1267)

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

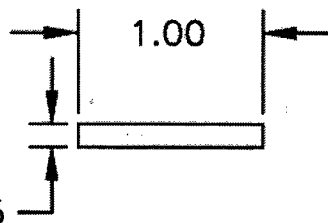
EG. 87.5" LONG = D3116-9-0875

10" LONG = D3116-9-0100

POSSIBLE SUPPLIER: ACCURATE RUBBER/MINOR RUBBER

P/N: ZX1267 SEAL

RELEASED
90-50-20



D3116-11-XXXX SEAL

WHERE XXXX IS LENGTH IN TENTHS OF INCHES

EG. 87.5" LONG = D3116-11-0875

10" LONG = D3116-11-0100

POSSIBLE SUPPLIER: LONG HORN INDUSTRIAL SUPPLY

P/N: 100S-1.00x1/8 THICK RED SILICONE TAPE

50 DUROMETER, MEETS MIL-R-5847

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

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